Application No.: 09/847643 Docket No.: 19036/37333

## **AMENDMENTS TO THE SPECIFICATION**

Please replace paragraph 7 on page 5 with the following paragraph:

Fig. 1 is a cross-sectional view showing a spot joining device 1 according to an embodiment of the present invention. Referring now to Fig. 1, the spot joining device 1 is used to join works such as two aluminum alloy plates by lap joint, and comprises a joining tool 2, an induction motor 3, a servo motor 4, a linear guide 6, a receiving member 7. [[and a]] A frame 9 has a first portion 9a and a second portion 9b fixed to a lower end of the first portion 9a.

Please replace paragraph 1 on page 6 with the following paragraph:

The linear guide 6 is mounted on the frame 9-a first portion 9a of the frame 9 and comprises a guide rail 15 extending in parallel with the axis L1 of the joining tool 2 and a guide member 16 movably attached on the guide rail 15. The bearings 11 supporting the induction motor 3 and the joining tool 2 are attached to the guide member 16 of the linear guide 6. Thereby, the joining tool 2 is vertically movable along the axis L1 together with the induction motor 3.

Please replace paragraph 3 on page 6 with the following paragraph:

The <u>second portion 9a of the frame 9 is fixed to [[has]]</u> a lower <u>first portion</u> bent in-9a to extend downwardly in a substantially L-shape and a tip end portion to which the <u>and a receiving member 7 is provided at a tip end thereof mounted.</u>